FAN KIT INSTALLATION MANUAL CRF 450 RJ

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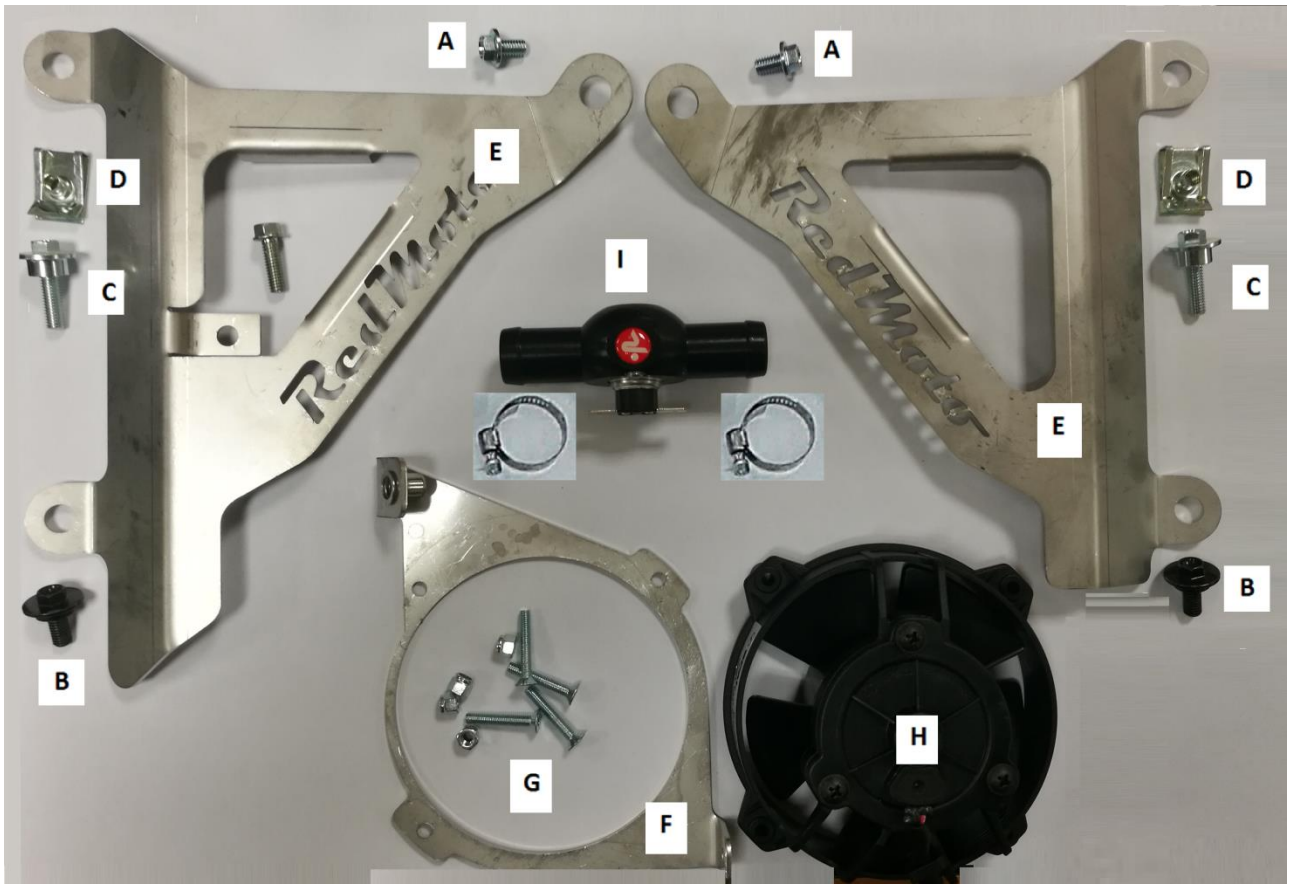
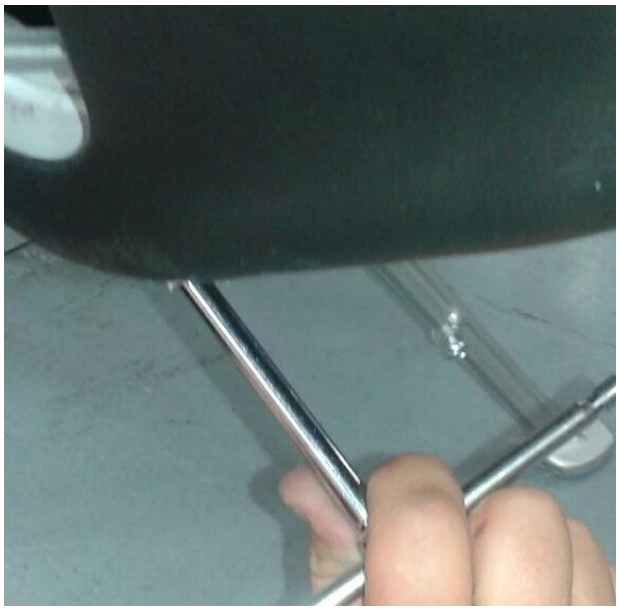
This guide explain how to install the fan kit on crf 450 RJ

BILL OF MATERIALS:

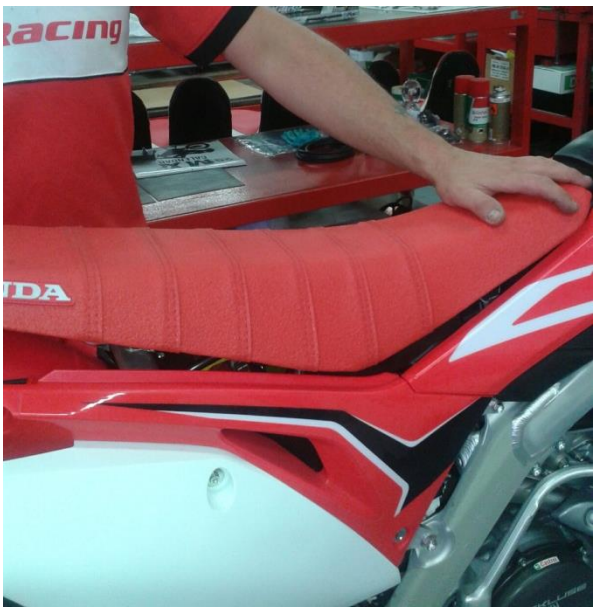


A	RM.60.H110.0	SCREW M6X10
B	RM.60.H130.0	SCREW M6X12 BLACK
C	RM.60.H120.0	SCREW M6X18 WHITE
D	RM.60.H140.0	M6 BACK PLATE
E	RM.60.H150.0	PAIR OF SUPPORT RADIATOR CRF RJ
F	RM.60.H160.0	FAN PLATE SUPPORT CRF RJ
G		SCREW M4X25 + DADO M4 AUTOBLOCK
H	RM.60.F39A.0	COMPLETE FAN
I	RM.60.F40A.0	90° COOLING TEMPERATURE SENSOR COMPLETE OF CLAMP

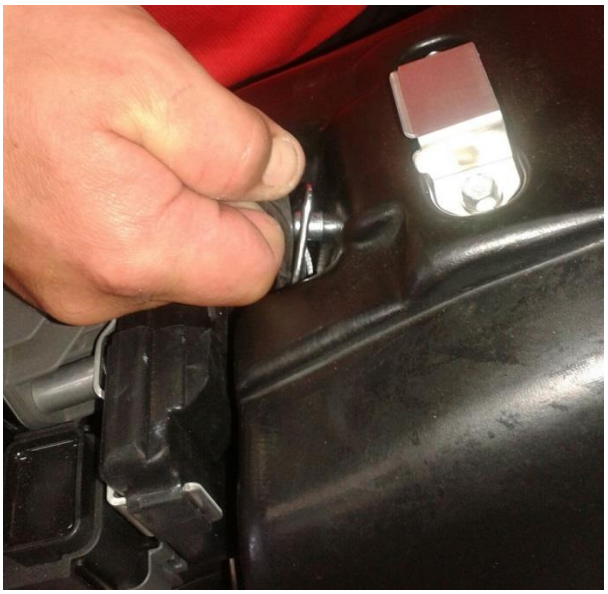
1. Remove the skidplate



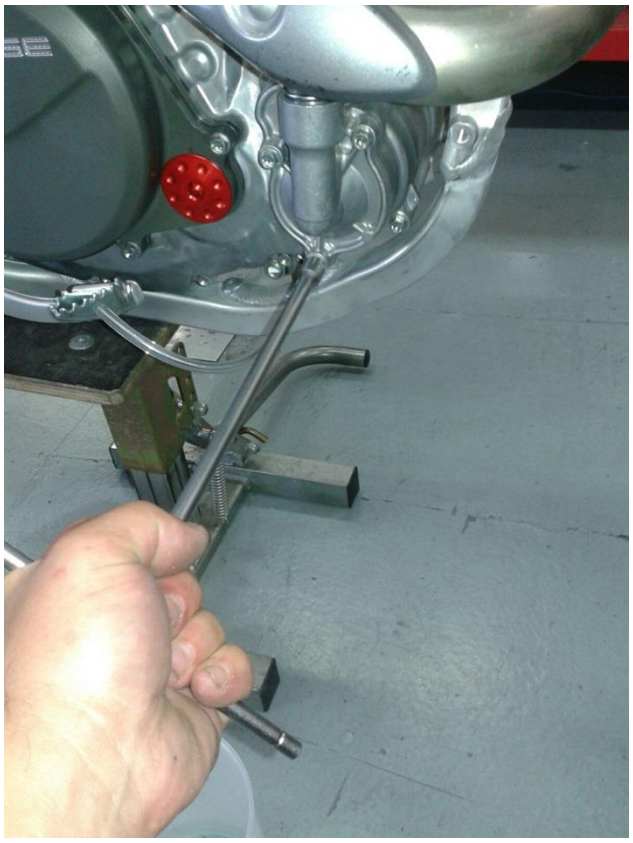
2. Remove the seat



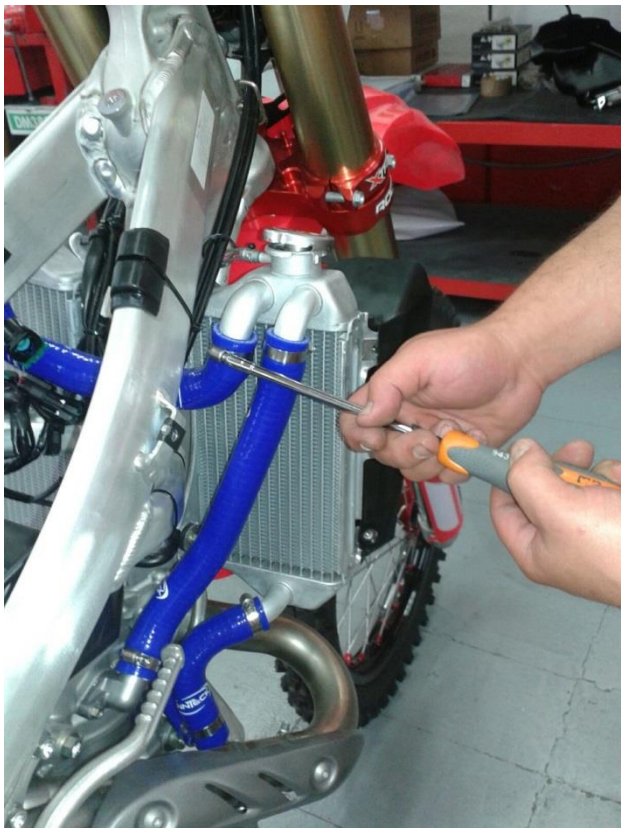
3. Remove the radiator fender, remove the fuel tanks, take care at electric wiring



4. Empty the cooling system



5. Empty the central pipe

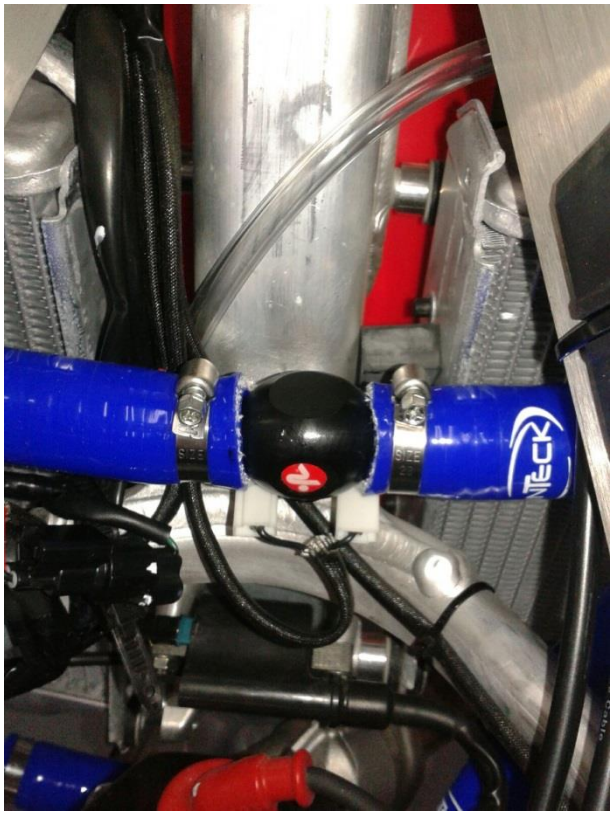


6. Disassembly the central pipe

7. Check the 2 electric temperature connectors from central wiring

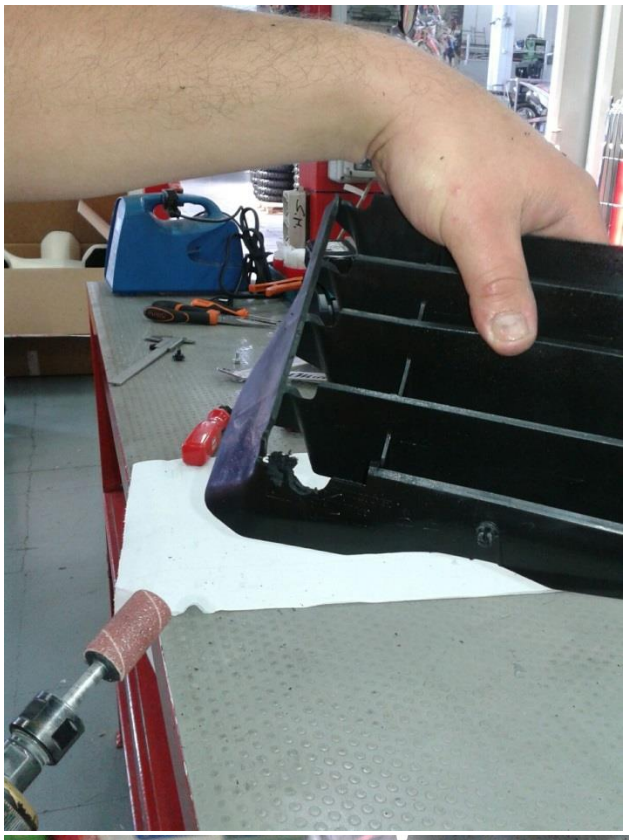
8. Cut the central pipe and put install the temperatur sensor and connect to central wiring

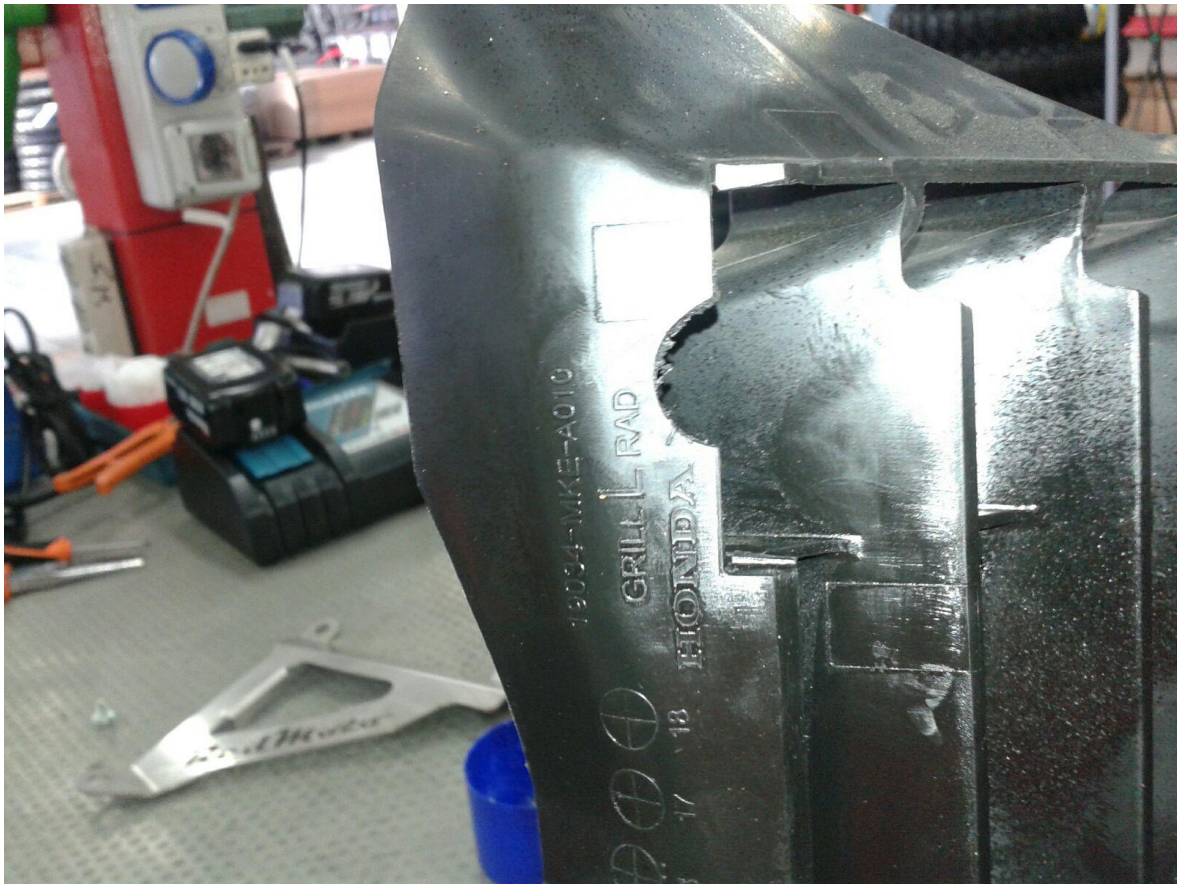
9. Assembly all pipes and check that the metallic clamps is correctly tighten



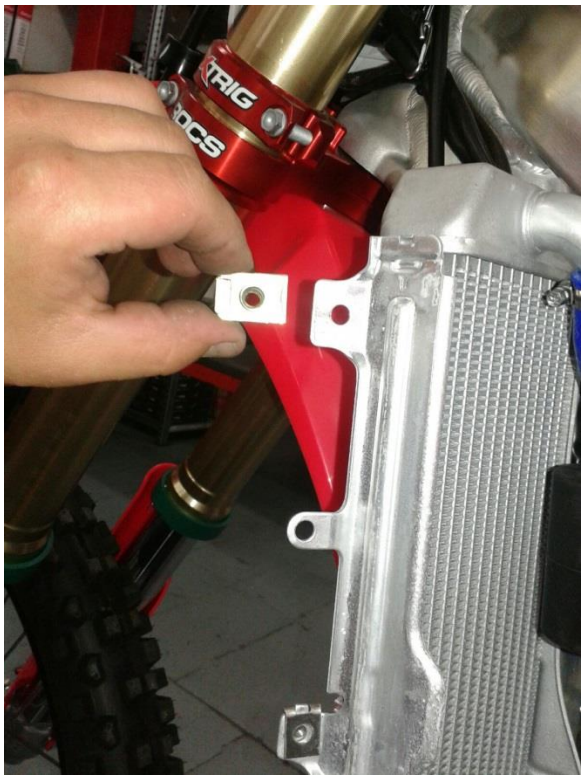
10. Remove the radiator grid and modify as show in the pictures

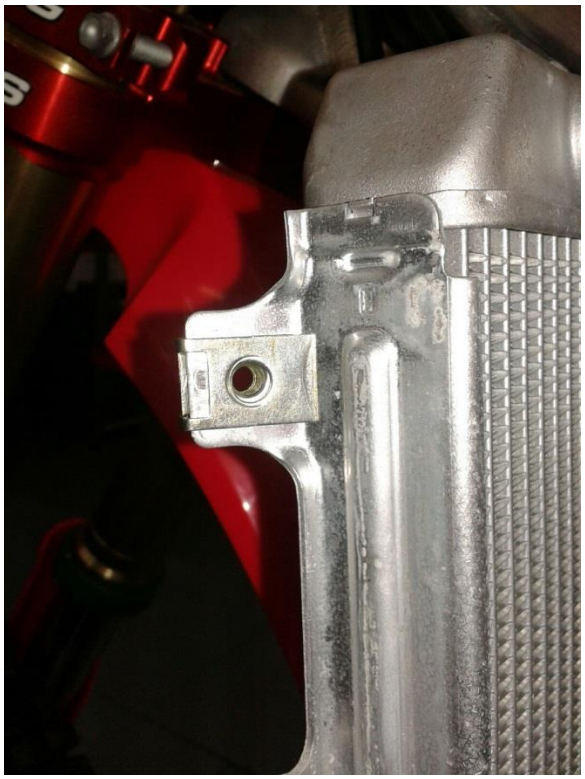
11. Modify the radiator grid





12. Assembly the M6 back plate on each side of radiator





13. Assembly the screw on his fan support and check that the heads of the screw are at the same level of fan support

14. Screw the built-in fan support as shown and connect the fan to the system

15. Assembly the radiator support as shown

16. Fit the side panels and check during assembly that the fan and its support are at least 3 mm from the radiator in order to avoid that the support touches the radiator with the vibrations, damaging it

17. Reassemble tank, seat, fill radiators in the reverse order from which you started for disassembly